

HPI Project Managers. Project References

Company -----	Project Description -----	Scope -----
Arcadian Corp Job# xxxx-001 Omaha, NE 1986	186 K TPA Urea	Project Engineer Relocation & Commissioning
Arcadian Corp Job # xxxx-002 1993	Two each 150 K TPA Nitric Acid unit In Pennsylvania	Due Diligence & Planned to purchase
Arcadian Corp Job # xxxx-003 Geismar, LA 1993	150 K TPA Nitric Acid From Pennsylvania	Plan to Relocate to Geismar, LA
Arcadian Corp Job # xxxx-004 Omaha, NE 1994	60 K TPA Nitric acid	Due Diligence Purchased & Relocation
Client in Middle East Job # xxxx-005 1997	67 K TPA Polypropylene unit From Germany To Middle-East	Due diligence purchased & Planned for Relocation
Client in Middle-East Job # xxxx-006 1998	60 K TPA MTBE From Germany	
Chinese Client Job# xxxx- 007 1999	100 K TPA Nitric Acid From Geismar, LA to China	Due diligence & Helped to Purchase.
California Chemical Equip. Job # xxxx-008 China 2000	67 K TPA Nitric Acid from Omaha, NE To China	Due diligence & helped to purchase planned to Dismantled

California Chemical Equip. Job # xxxx-009 2001	120 K TPA Nitric acid From Geismar, LA Rubicon plant To China	Due diligence & Helped to purchase planned to dismantle
California Chemical Equip. Job # xxxx-0010 2002	180K TPA Nitric acid From Crystal City, MISS to China	Due diligence & helped to purchase & planned relocation
Client in Canada Job # xxxx- 0011 2002-2003	83 K TPA Nitric acid From Chattanooga, TN to Canada	Due diligence & helped to purchase
*- Sigma Investment Job # HPI- 85262-0012 2002-2003	500 K tpa ammonia From USA, TX to China	Project management purchase, match- marked, dismantled & shipped to China
Sigma Investment Job # HPI -85262 – 0013 2004	300 K TPA Methanol from TX, USA to China	Due diligence, developed Scope planned for Dismantling
Sigma Investment Job # HPI- 85262- 0014 2004	500 K tpa Methanol former Enron plant from TX, USA combined With former Methanex unit In Canada to China	Due diligence Managed scope Planned relocation

Louisiana Chemical	300 K tpa methanol	Due diligence
Job # HPI- 85262- 0015	in Motiva site Delaware	Helped to purchase
2006		
World GTL	300 K tpa methanol	Due diligence
Job # HPI- 85262-0016	From Motiva sit	helped World
2006- 2007	to Trinidad	GTL to purchase
Undisclosed Client	150 K Nitric acid	Due diligence
Job # HPI- 85262- 0017	190 K Ammonium	cost estimate,
2006	Nitrate complex	to relocate
	In Nebraska	Complex to
		Southern States.
Jas Marketing	600 K tpa methanol	Due diligence
Jon # HPI- 85262 – 0018	at former Celanese site	cost estimate
2006	TX, USA	for a hypothetical
		Site relocation
Louisiana Chemical	120 K HDPE unit	Due diligence
Job # HPI- 85262-0019	at BORIALIS	cost estimate
2007	Site in Austria	for an undisclosed
		Client

Undisclosed client	120 K tpa Nitric acid	Due diligence
Job #HPI- 85262 – 0020	Unit at Vicksburg MSS	cost to relocate
2007	Relocate to Singapore	to Singapore
		Including refurbish
		& revise.
Namhae Chemical Corp	100 K tpa Nitric Acid	Appraised plant
Job # HPI- 85262- 0021	from South Korea	Viability and
South Korea	to Singapore	Cost estimate
2007		to relocate
Louisiana Chemical	250 K nitric	Appraised plant
Job # HPI- 85262- 0022	at Subotica Site	Viability and
Former Yugoslavia		Cost estimate
2007		to purchase.
Pierce Financial	800 K tpa Methanol unit	Appraised plant
McLean VA	Edmonton, Canada	viability, due
Job # HPI- 85262- 0023		diligences, performed
Edmonton, Canada		capital cost estimate
2008		

Young American Energy Job # HPI- 85262- 0024 2008	220 K tpa MWK ammonia Oyster Creek TX, USA	Appraised plant Viability, cost to dismantles & packs
Pierce Financial McLean, VA Job # HPI- 85262 – 0025 2009	700 K tpa methanol Channel View, TX, Lyondell site	Appraise viability performed capital cost estimate to Relocate to Nigeria
Undisclosed Client Job # 85262- 0026 2009	Fertilizer complex In Romania	Appraised viability performed cost estimate to purchase.
Louisiana Chemical Job # HPI- 85262-0 027 2009	Fertilizer complex Safco , Saudi Arabia Ammonia, Urea, Melamine & Sulfuric acid	Due diligence, appraise viability and cost to purchase
PT. Black Bear Resources Indonesia Job #HPI- 85262-0 028 2009	50 K tpa nitric acid & 73 K tpa AN unit In Mauritius Island	Due diligence, appraised viability and capital cost to relocate to Indonesia

International Process Plants Hamilton, NJ Job # HPI- 85262- 0029 2009	two each 73 K tpa Nitric acid units In Fertica Corp Costa Rica	Due diligence, Appraised viability capital cost estimate relocates to Indonesia
Undisclosed Client Pryor, OK in Blytheville, AK Job # HPI- 85262-0 030 2009	1,200 tpd synthesis Loop	Appraised, Syn.loop viability and proposed cost and scope to adapt and retrofit to Existing unit.
Undisclosed client South East Asia in Job # HPI- 85262-0 031 2010	Aromatic Complex Porto Rico, at Chevron site	Appraised Viability cost to dismantle pack and ship to prospective location
Indorama Elme Corp Nigeria Job # HPI- 85262-0 032 2010	Methanol & Ammonia / urea Complex USA to Nigeria	Retained to perform project development and relocation

Sigma Investment Pasadena, CA Job #HPI- 85262-0 033 2010	Assignment to China, Inner Magnolia	evaluate quality of Engineering and relocation of two methanol, two Ammonia and two Urea units.
Louisiana Chemical appraised Baton Rouge, LA Job # HPI- 85262-0 034 2008- 2010	165 K tpa nitric acid In former Lyondell site Lake Charles Louisiana	Due diligence, viability, capital cost estimate to relocate, developed scheme to Refurbish hardware.
Farmers Of North America “FNA” Canada Job # HPI- 85262- 0024/ 35 2011	460 K tpa ammonia 660 K tpa Urea From USA to Canada	Due diligence develop scope Capital cost estimate to relocate
B.E.A Trading Corp Czech Republic Job # HPI- 85262- 0025/ 36 2011	550 K tpa Ammonia 370 K tpa urea Re locate from Chile	Due diligence, appraised viability, capital cost estimate relocate to Russia.

Undisclosed company	120 K tpa nitric acid	Due diligence
Job# HPI -85262- 0026/ 37	From Europe	developed scope
2011	to USA	to relocate
Undisclosed Company	Hydrogen unit	Due diligence
Job# HPI-85262-0026/ 38	From Europe	developed scope
2011	to USA	to relocate
Undisclosed client	Nitric acid and AN	Appraise the viability
Job# HPI- 85262 – 0039	Complex , active complex	of the complex and the
2011		Commercial value.
Undisclosed Client	EPS unit Idle	Inspection and appraise
Job# ... - 8562 – 40	in northern Europe	for a potential relocation
2012		
Undisclosed client	Bio Methanol unit	Perform Due diligence
In USA	Western Europe	and evaluation
Job# 85626- 41		
2012		
Undisclosed Client	Ammonia Plant	Cost estimate for a
In USA	Relocation	potential relocation
Job# 85626- 42		
2012		

Undisclosed Company	Urea	Appraisal
USA		Appraise the available equipment and technology for a potential acquisition
Job# 85626-43		
2013		
AgroChem	Ammonia Plant	Appraise the available equipment and technology for a potential relocation to Egypt
Egypt	Potential Relocation	
Job# 85626-44		
2013		